



6	-	1	TUBE, PER ASTM A369	SS-304L
5	-	1	FLANGE, SPIDER INTERFACE	SS-304L
4	-	1	TUBE, PER ASTM A369	SS-304L
3	-	1	TUBE, PER ASTM A369	SS-304L
2	-	1	BRAIDED FLEX HOSE, 1/2" ID X 3/2" LL	SS-300 SERIES
1	-	1	BRAIDED FLEX HOSE, 1/2" ID X 3/1" LL	SS-300 SERIES

ITEM	PART NO.	REQD	DESCRIPTION	MATERIAL
1			PIPE, KD2	

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY	
TOLERANCES	X.X ± 0.1	FRACTION	± 1/64	DATE	13-Dec-01
ANGLE	X.XX ± 0.03	ANGLE	± 1.00°	DATE	01-Nov-02
FINISH	X.XXX ± 0.010	FINISH	125/32	DATE	05-SEP-02
DO NOT SCALE PRINT		SURFACE TREATMENT		MICROFILMED:	
THREADS ARE CLASS 2		CURRENT TAG		DWG. TYPE	
CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT: N/A		ASSEM	
CUT ROUNDS, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT: N/A		SHOWN ON	
BREAK EDGES, 0.15 MAX. ON MACHINED WORK		PROJECT: N/A		SCALE: 1/4	
REMOVE BURRS, WELD SPATTER & LOOSE SCALE		PROJECT: N/A		SHEET 1 OF 1	
IN ACCORDANCE WITH ASME Y14.5M & B31.1		PROJECT: N/A		CATEGORY CODE	

DESIGN ACCT. NO.	25LCE2	DESIGN ACCT. NO.	LH2003
DATE	05-SEP-02	DATE	05-SEP-02

REV	DATE	BY	CHK	APP	DESCRIPTION
A	11-01-02	ARH	SPV		INITIAL RELEASE
					CHANGES